



Revision Number: 001.1

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## 1. PRODUCT AND COMPANY IDENTIFICATION

**Product name:** LOCTITE HB X122 PURBOND TO 1100KG  
**IDH number:** 2863061  
**Product type/use:** Adhesive  
**Restriction of Use:** This product is for industrial use only.  
**Region:** Canada  
**Company address:** Henkel Canada Corporation  
 Meadowpine Boulevard 2515  
 Mississauga, Ontario L5N 6C3  
**Contact information:**  
 Telephone: +1 (905) 814-6511  
 MEDICAL EMERGENCY Phone: Poison Control Center  
 1-877-671-4608 (toll free) or 1-303-592-1711  
 TRANSPORT EMERGENCY Phone: CHEMTREC  
 1-800-424-9300 (toll free) or 1-703-527-3887  
 Internet: www.henkelna.com

## 2. HAZARDS IDENTIFICATION

### EMERGENCY OVERVIEW

**DANGER:** CAUSES SKIN IRRITATION.  
 MAY CAUSE AN ALLERGIC SKIN REACTION.  
 CAUSES SERIOUS EYE IRRITATION.  
 HARMFUL IF INHALED.  
 MAY CAUSE ALLERGY OR ASTHMA SYMPTOMS OR BREATHING  
 DIFFICULTIES IF INHALED.  
 MAY CAUSE RESPIRATORY IRRITATION.  
 SUSPECTED OF DAMAGING FERTILITY OR THE UNBORN CHILD.  
 CAUSES DAMAGE TO ORGANS THROUGH PROLONGED OR REPEATED  
 EXPOSURE.

| HAZARD CLASS                                       | HAZARD CATEGORY |
|----------------------------------------------------|-----------------|
| ACUTE TOXICITY INHALATION                          | 4               |
| SKIN IRRITATION                                    | 2               |
| EYE IRRITATION                                     | 2A              |
| RESPIRATORY SENSITIZATION                          | 1               |
| SKIN SENSITIZATION                                 | 1               |
| REPRODUCTIVE TOXICITY                              | 2               |
| SPECIFIC TARGET ORGAN TOXICITY - SINGLE EXPOSURE   | 3               |
| SPECIFIC TARGET ORGAN TOXICITY - REPEATED EXPOSURE | 1               |

### PICTOGRAM(S)



### Precautionary Statements

#### Prevention:

Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Do not breathe vapors, mist, or spray. Wash affected area thoroughly after handling. Do not eat, drink or smoke when using this product. Use only outdoors or in a well-ventilated area. Contaminated work clothing should not be allowed out of the workplace.

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**Response:**

Wear protective gloves, clothing, eye and face protection. In case of inadequate ventilation wear respiratory protection.  
IF ON SKIN: Wash with plenty of water. IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. Call a POISON CENTER or physician if you feel unwell. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. IF exposed or concerned: Get medical attention. If skin irritation or rash occurs: Get medical attention. If eye irritation persists: Get medical attention. Take off contaminated clothing.

**Storage:**

Store in a well-ventilated place. Keep container tightly closed. Store locked up.

**Disposal:**

Dispose of contents and/or container according to Federal, State/Provincial and local governmental regulations.

2 % of the mixture consists of ingredient(s) of unknown acute toxicity.

Classification complies with Canadian Hazardous Products Regulations (WHMIS 2015) and is consistent with the provision of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

See Section 11 for additional toxicological information.

### 3. COMPOSITION / INFORMATION ON INGREDIENTS

| Hazardous Component(s)                                 | CAS Number | Weight %* |
|--------------------------------------------------------|------------|-----------|
| Diphenylmethane diisocyanate, isomers and homologs     | 9016-87-9  | 30 - 60   |
| Ethylene oxide-propylene oxide-polymeric MDI copolymer | 67423-05-6 | 30 - 60   |
| Methylenebis(phenylisocyanate)                         | 101-68-8   | 10 - 30   |
| Zinc compound                                          | 12767-90-7 | 1 - 5     |
| Treated fumed silica                                   | 67762-90-7 | 1 - 5     |
| o-(p-Isocyanatobenzyl)phenyl isocyanate                | 5873-54-1  | 1 - 5     |
| 2,2'-Methylenediphenyl diisocyanate                    | 2536-05-2  | 0.1 - 1   |

\* Exact percentages may vary or are trade secret. Concentration range is provided to assist users in providing appropriate protections.

### 4. FIRST AID MEASURES

|                            |                                                                                                                                                                                            |
|----------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <b>Inhalation:</b>         | Move to fresh air. If breathing is difficult, give oxygen. If not breathing, give artificial respiration. Get medical attention.                                                           |
| <b>Skin contact:</b>       | Immediately flush skin with plenty of water (using soap, if available). Immediately remove soiled or soaked clothing. Get medical attention.                                               |
| <b>Eye contact:</b>        | Check for and remove any contact lenses. Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Get medical attention.                                   |
| <b>Ingestion:</b>          | If material is ingested, immediately contact a physician or poison control center. DO NOT induce vomiting unless directed to do so by medical personnel.                                   |
| <b>Symptoms:</b>           | See Section 11.                                                                                                                                                                            |
| <b>Notes to physician:</b> | Persons with asthmatic-type conditions, chronic bronchitis, other chronic respiratory diseases or recurrent skin eczema or sensitization should be excluded from working with isocyanates. |

### 5. FIRE FIGHTING MEASURES

|                             |                                                                                                                                                         |
|-----------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------|
| <b>Extinguishing media:</b> | Use extinguishing measures appropriate to local circumstances and the surrounding environment. Water spray (fog), foam, dry chemical or carbon dioxide. |
|-----------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------|

|                                           |                                                                                                                                                                 |
|-------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <b>Special firefighting procedures:</b>   | Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear. Keep unnecessary personnel away.                                   |
| <b>Unusual fire or explosion hazards:</b> | Sealed containers at elevated temperatures or contaminated with water may rupture explosively. In case of fire, keep containers cool with water spray.          |
| <b>Hazardous combustion products:</b>     | Irritating and toxic gases or fumes may be released during a fire. Isocyanate vapors. Oxides of carbon. Oxides of nitrogen. Oxides of sulfur. Hydrogen cyanide. |

## 6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

|                                   |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   |
|-----------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <b>Environmental precautions:</b> | Do not empty into drains / surface water / ground water. Follow all local, state, federal and provincial regulations for disposal.                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |
| <b>Clean-up methods:</b>          | Evacuate and ventilate spill area; dike spill to prevent entry into water system; wear full protective equipment during clean-up. Persons not wearing appropriate protective equipment should be excluded from area of spill until clean-up has been completed. For minor spills, absorb isocyanates with sawdust or other absorbent, shovel into suitable unsealed containers, transport to well ventilated area (outside) and treat with neutralizing solution: mixture of 80% water and 20% non-ionic surfactant Tergitol TMN-10; or 90% water, 3-8% concentrated ammonia and 2% detergent. Large quantities may be pumped into closed, but not sealed containers for disposal. If temporary control of isocyanate vapor is required, a blanket of protein foam (available at most fire departments) may be placed over spill. |

## 7. HANDLING AND STORAGE

|                  |                                                                                                                                                                                                                                                                                                                                                                                                              |
|------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <b>Handling:</b> | Use only in well-ventilated areas. Prevent contact with eyes, skin and clothing. Do not breathe vapor and mist. Wash thoroughly after handling. Wear suitable protective clothing, safety glasses and gloves.                                                                                                                                                                                                |
| <b>Storage:</b>  | Empty drums should be completely drained, properly bunged and promptly returned to a drum reconditioner, or promptly disposed of. Keep containers closed when not in use. Do not let moisture contaminate this material. Product reacts with water to release carbon dioxide, which could build up pressure in closed containers and lead to bursting. Do not reseal if moisture contamination is suspected. |

For information on product shelf life, please review labels on container or check the Technical Data Sheet.

## 8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

| Hazardous Component(s)                                 | ACGIH TLV                                                              | OSHA PEL                                                           | AIHA WEEL | OTHER |
|--------------------------------------------------------|------------------------------------------------------------------------|--------------------------------------------------------------------|-----------|-------|
| Diphenylmethane diisocyanate, isomers and homologs     | None                                                                   | None                                                               | None      | None  |
| Ethylene oxide-propylene oxide-polymeric MDI copolymer | None                                                                   | None                                                               | None      | None  |
| Methylenebis(phenylisocyanate)                         | 0.005 ppm TWA                                                          | 0.02 ppm (0.2 mg/m3) Ceiling                                       | None      | None  |
| Zinc compound                                          | None                                                                   | None                                                               | None      | None  |
| Treated fumed silica                                   | 10 mg/m3 TWA<br>Inhalable dust.<br>3 mg/m3 TWA<br>Respirable fraction. | 15 mg/m3 TWA<br>Total dust.<br>5 mg/m3 TWA<br>Respirable fraction. | None      | None  |
| o-(p-Isocyanatobenzyl)phenyl isocyanate                | None                                                                   | None                                                               | None      | None  |
| 2,2'-Methylenediphenyl diisocyanate                    | None                                                                   | None                                                               | None      | None  |

**Engineering controls:**

Work should be done in an adequately ventilated area (i.e., ventilation sufficient to maintain concentrations below one half of the PEL and other relevant standards). Local exhaust ventilation is recommended when general ventilation is not sufficient to control airborne contamination. Monitoring of airborne isocyanates in the breathing zone of individuals should become part of the overall employee exposure characterization program. Once a person is diagnosed as sensitized to an isocyanate, no further exposure can be permitted.

**Respiratory protection:**

Use NIOSH approved respirator if there is potential to exceed exposure limit(s). Do not inhale vapors and fumes. Do not breathe dust, spray, or mist. A positive pressure, supplied-air respirator or a self-contained breathing apparatus is recommended when: airborne concentrations of isocyanate are known to exceed 0.005 ppm; operations are performed in a confined space or area with limited ventilation; material is heated or sprayed.

**Eye/face protection:**

Safety goggles or safety glasses with side shields. Full face protection should be used if the potential for splashing or spraying of product exists. Do not wear contact lenses.

**Skin protection:**

Use impermeable gloves and protective clothing as necessary to prevent skin contact. The workplace should be equipped with an emergency shower and eye-rinsing facility.

## 9. PHYSICAL AND CHEMICAL PROPERTIES

|                                                 |                                                          |
|-------------------------------------------------|----------------------------------------------------------|
| <b>Physical state:</b>                          | Liquid                                                   |
| <b>Color:</b>                                   | Beige                                                    |
| <b>Odor:</b>                                    | Odorless                                                 |
| <b>Odor threshold:</b>                          | Not available.                                           |
| <b>pH:</b>                                      | Not applicable                                           |
| <b>Vapor pressure:</b>                          | Not available.                                           |
| <b>Boiling point/range:</b>                     | Not available.                                           |
| <b>Melting point/ range:</b>                    | Not available.                                           |
| <b>Specific gravity:</b>                        | 1.15                                                     |
| <b>Vapor density:</b>                           | Not available.                                           |
| <b>Flash point:</b>                             | > 180 °C (> 356°F)                                       |
| <b>Flammable/Explosive limits - lower:</b>      | Not available.                                           |
| <b>Flammable/Explosive limits - upper:</b>      | Not available.                                           |
| <b>Autoignition temperature:</b>                | Not available.                                           |
| <b>Flammability:</b>                            | Not applicable                                           |
| <b>Evaporation rate:</b>                        | Not available.                                           |
| <b>Solubility in water:</b>                     | Reacts slowly with water to liberate carbon dioxide gas. |
| <b>Partition coefficient (n-octanol/water):</b> | Not available.                                           |
| <b>VOC content:</b>                             | 0 %                                                      |
| <b>Viscosity:</b>                               | Not available.                                           |
| <b>Decomposition temperature:</b>               | Not available.                                           |

## 10. STABILITY AND REACTIVITY

|                                          |                                                                                                                                                                              |
|------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <b>Stability:</b>                        | Stable under recommended storage conditions.                                                                                                                                 |
| <b>Hazardous reactions:</b>              | Exothermic. Polymerization may occur at elevated temperature or in the presence of incompatible materials.                                                                   |
| <b>Hazardous decomposition products:</b> | Upon decomposition, this product may yield gaseous nitrogen oxides, carbon monoxide, carbon dioxide and/or low molecular weight hydrocarbons. Hydrogen cyanide. Isocyanates. |
| <b>Incompatible materials:</b>           | Humid air and/or water will produce carbon dioxide which will pressurize the container. Moisture. Amines. Alcohols. Ammonia. Strong bases.                                   |
| <b>Reactivity:</b>                       | MDI reacts slowly with water to form carbon dioxide gas.                                                                                                                     |
| <b>Conditions to avoid:</b>              | Avoid moisture. Container can be pressurised by carbon dioxide due to reaction with humid air and/or water.                                                                  |

## 11. TOXICOLOGICAL INFORMATION

|                                     |                        |
|-------------------------------------|------------------------|
| <b>Relevant routes of exposure:</b> | Skin, Inhalation, Eyes |
|-------------------------------------|------------------------|

## Potential Health Effects/Symptoms

|                      |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               |
|----------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <b>Inhalation:</b>   | Causes respiratory tract irritation. This product may cause sensitization by inhalation and skin contact. Overexposure to isocyanates may cause burning sensation of respiratory tract, cough, shallow breathing, burning sensation, tightness in chest, reduced lung function. As a result of previous repeated overexposures or a single large dose, certain individuals will develop isocyanate sensitization (chemical asthma) which will cause them to react to a later exposure to isocyanate at levels well below the TLV. Chronic overexposure to isocyanates has been reported to cause lung damage. |
| <b>Skin contact:</b> | Causes skin irritation. May cause sensitization by inhalation and skin contact. Isocyanates react with skin protein and moisture and can cause irritation which may include the following symptoms: reddening, swelling, rash, scaling or blistering.                                                                                                                                                                                                                                                                                                                                                         |
| <b>Eye contact:</b>  | Liquid or vapor can cause moderate to severe irritation. Symptoms can include irritation, redness, scratching of the cornea, and tearing. Conjunctivitis.                                                                                                                                                                                                                                                                                                                                                                                                                                                     |
| <b>Ingestion:</b>    | Ingestion can cause gastrointestinal irritation, nausea, vomiting and diarrhea. Not expected under normal conditions of use.                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |

| Hazardous Component(s)                                 | LD50s and LC50s                        | Immediate and Delayed Health Effects           |
|--------------------------------------------------------|----------------------------------------|------------------------------------------------|
| Diphenylmethane diisocyanate, isomers and homologs     | None                                   | Allergen, Irritant, Kidney, Liver, Respiratory |
| Ethylene oxide-propylene oxide-polymeric MDI copolymer | None                                   | No Data                                        |
| Methylenebis(phenylisocyanate)                         | Inhalation LC50 (Rat, 4 h) = 0.38 mg/l | Irritant, Respiratory, Allergen                |
| Zinc compound                                          | None                                   | No Data                                        |
| Treated fumed silica                                   | None                                   | Irritant                                       |
| o-(p-Isocyanatobenzyl)phenyl isocyanate                | None                                   | Allergen, Irritant, Respiratory                |
| 2,2'-Methylenediphenyl diisocyanate                    | None                                   | No Data                                        |

| Hazardous Component(s)                                 | NTP Carcinogen | IARC Carcinogen | OSHA Carcinogen (Specifically Regulated) |
|--------------------------------------------------------|----------------|-----------------|------------------------------------------|
| Diphenylmethane diisocyanate, isomers and homologs     | No             | No              | No                                       |
| Ethylene oxide-propylene oxide-polymeric MDI copolymer | No             | No              | No                                       |
| Methylenebis(phenylisocyanate)                         | No             | No              | No                                       |
| Zinc compound                                          | No             | No              | No                                       |
| Treated fumed silica                                   | No             | No              | No                                       |
| o-(p-Isocyanatobenzyl)phenyl isocyanate                | No             | No              | No                                       |
| 2,2'-Methylenediphenyl diisocyanate                    | No             | No              | No                                       |

## 12. ECOLOGICAL INFORMATION

**Ecological information:** Do not empty into drains, soil or bodies of water.

## 13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

**Recommended method of disposal:** Legal disposition of wastes is the responsibility of the owner/generator of the waste. Applicable federal, state and/or local regulations must be followed during treatment, storage, or disposal of waste containing this product.

## 14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any package/configuration.

Canada Transportation of Dangerous Goods - Ground

|                           |               |
|---------------------------|---------------|
| Proper shipping name:     | Not regulated |
| Hazard class or division: | None          |
| Identification number:    | None          |
| Packing group:            | None          |

#### International Air Transportation (ICAO/IATA)

|                           |               |
|---------------------------|---------------|
| Proper shipping name:     | Not regulated |
| Hazard class or division: | None          |
| Identification number:    | None          |
| Packing group:            | None          |

#### Water Transportation (IMO/IMDG)

|                           |               |
|---------------------------|---------------|
| Proper shipping name:     | Not regulated |
| Hazard class or division: | None          |
| Identification number:    | None          |
| Packing group:            | None          |

## 15. REGULATORY INFORMATION

### Canada Regulatory Information

|                              |                                                                                                                                                                                                                                                                                                                                                                                                                   |
|------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <b>CEPA DSL/NDSL Status:</b> | Contains one or more components listed on the Non-Domestic Substances List. All other components are listed on or are exempt from listing on the Domestic Substances List. Components listed on the NDSL must be tracked by all Canadian Importers of Record as required by Environment Canada. They may be imported into Canada in limited quantities. Please contact Regulatory Affairs for additional details. |
|------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|

### United States Regulatory Information

|                                     |                                                                                                                      |
|-------------------------------------|----------------------------------------------------------------------------------------------------------------------|
| <b>TSCA 8 (b) Inventory Status:</b> | All components are listed as active or are exempt from listing on the Toxic Substances Control Act (TSCA) inventory. |
|-------------------------------------|----------------------------------------------------------------------------------------------------------------------|

## 16. OTHER INFORMATION

This safety data sheet contains changes from the previous version in sections: 3.

**Prepared by:** Product Safety and Regulatory Affairs

**Issue date:** 08/03/2020

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